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<b>Subject:</b>  <b>CORROSION AROUND SPOT WELDS IN TRUNK OPENING</b>	<b>Bulletin No:</b> 09-011/16
	<b>Last Issued:</b> 02/23/2016

## BULLETIN NOTE

This bulletin supersedes the previously issued bulletin(s) listed below. The changes are noted below in Red beside the change bars.

Previously Issued TSBs:	Date(s) Issued
09-014/15	04/17/15

## APPLICABLE MODEL(S)/VINS

2014-15 Mazda3 vehicles with VINs lower than JM1BM\*\*\*\*\*211783 (produced before May 29, 2014)

2014-16 Mazda6 vehicles with VINs lower than JM1GJ\*\*\*\*\*416327 (produced before March 2, 2015)

## DESCRIPTION

Some vehicles may exhibit corrosion around the spot welds in the trunk opening under the rear window. This is caused by insufficient paint thickness at the spot welds. To correct the problem, the paint thickness has been improved.



Customers having this concern should have their vehicle repaired using the following repair procedure.

## REPAIR PROCEDURE

1. Verify customer concern.
2. Repair the rust damage on the panel.
3. Verify repair.

**CONSUMER NOTICE:** The information and instructions in this bulletin are intended for use by skilled technicians. Mazda technicians utilize the proper tools/equipment and take training to correctly and safely maintain Mazda vehicles. These instructions should not be performed by "do-it-yourselfers." Customers should not assume this bulletin applies to their vehicle or that their vehicle will develop the described concern. To determine if the information applies, customers should contact their nearest authorized Mazda dealership. Mazda North American Operations reserves the right to alter the specifications and contents of this bulletin without obligation or advance notice. All rights reserved. No part of this bulletin may be reproduced in any form or by any means, electronic or mechanical---including photocopying and recording and the use of any kind of information storage and retrieval system ---without permission in writing.

## WARRANTY INFORMATION

**NOTE:**

- This warranty information applies only to verified customer complaints on vehicles eligible for warranty repair.
- This repair will be covered under Mazda's New Vehicle Limited Warranty.
- Additional diagnostic time cannot be claimed for this repair.

	Sublet Independent Body Shop	Repaired at Dealer
Warranty Type	A	
Symptom Code	53	
Damage Code	9Y	
Part Number Main Cause / Qty.	7777-SP-K11 / 0	
Operation Number / Labor Hours:	<b>XXL3AXPT / 0 Hrs.</b> <b>MM030XRX / 0.3 Hrs (Sublet Admin Operation)</b>	<b>XXL3BXPT / Actual time to repair vehicle (Includes materials allowance)</b>
<b>Sublet Information</b>		
Sublet	Enter Sublet invoice Number	---
Sublet Code	Select A2 from Drop Down	---
Sublet Amount	Amount of Sublet invoice	---
Sublet Description	Paint Repair for TSB 09-011/16	---